Page 19 Food and Drink Quality Grades



SILICONE GRADES - FDA APPROVED MATERIALS



Grade	Polymer Type [base]	Colour	± 5°	Density SG	Tensile Strength Mpa [polymer]	Elongation At Break %	Abrasion Resistance mm ³	Compression Set 70° C for 22 hours - %	High-Low Temperature ° C	Specification Description	
14004	Silicone	Red	60	1.2	6.0	300	-	40	-60/+200	FDA Approved	
14104	Silicone	White	60	1.2	6.0	300	300	-	40	-60/+200	FDA Approved
14304	Silicone	Translucent	50	1.2	6.0	320	-	40	-60/+200	FDA Approved	
14404	Silicone	Blue	50	1.2	6.0	320	-	40	-60/+200	FDA Approved	

FOOD & DRINK QUALITY GRADES - FDA APPROVED



Grade	Polymer Type [base]	Colour	± 5°	Density SG	, ,		Abrasion Resistance mm ³	Compression Set 70° C for 22 hours - %	High-Low Temperature ° C	Specification Description
136	SBR	White	60	1.5	6.0	200	-	35	-20/+70	FDA Approved
137	NBR	White	60	1.4	6.0	350	-	30	-20/+110	FDA Approved
162	CR	White	65	1.45	5.0	250	-	30	-25/+125	FDA Approved
163	EPDM	White	60	1.30	5.0	300	-	35	-25/+140	FDA Approved
166	NBR	Blue 60 1.4 6.0 350		-	40	-20/+100	FDA Approved			
14105	SILICONE	White	60	1.2	4.9	350	-	40	-60/+200	WRAS Approved

Other than the above we would be please to offer on:-

Grades Similar materials to other specifications

Formats Other roll, sheet or size formats

Variations Additional or intermediate physical characteristics Other than 595 all of the above sheetings are manufacture from top quality virgin materials and ingredients meeting high standard of performance.

Other than standard stock materials they can be supplied in a variety of colours, thickness and sheet / roll size formats and we would be please to

offer for any special or custom requirements you may have.

Additional	Product	Information

Additional Froduct information	<u>u</u>				
				<u>Tolerance</u>	
Stock Standard Roll Sizes:-	<u>Length</u>	<u>Width</u>	Length	<u>Width</u>	Thickness Hardness
1.0mm to 2.0mm-	20m	Various	± 5 %	± 3 %	± 20% ± 5°
2.5mm to 6.0mm-	10m	Various	±5%	± 3 %	± 15% ± 5°
8.0mm to 25.0mm-	5m	Various	±5%	±3%	$\pm 10\% \pm 5^{\circ}$
Over 25mm -	2m	Various	± 5 %	± 3 %	± 10% ± 5°

Although we offer a part roll cutting service on food grade materials a surcharge of 50% would apply [or minimum £20.00] to additional costs in ensuring material is kept in a clean state but we cannot guarantee complete omission of impurities. Note: A small proportion of full rolls may be supplied in two parts unless otherwise stated when ordering.

Carriage paid on our standard stock products for items sent from individual branches and sent via our economy transport system allowing 3-7 days for delivery. Surcharges applicable for next day or timed deliveries. For timed delivery failures credits can only be made of cost differentials.

Above terms are subject to a minimum invoice value of £100.00 - combined stock products [sheet and matting only] orders acceptable.

Surface Finishes

The majority of items are stocked with a smooth finish on both sides but we do hold limited stocks in certain grades with a fine fabric impression [cloth finish] both on one side and both sides. We are also able to offer to special order a range of finishes with varying degrees of pattern - details available on application. Materials with fabric impression surfaces may be subject to additional costs - details available upon request.

PLEASE REFER TO LATEST TECHNICAL DATA SHEETS FOR REFERENCE







SILICONE GRADES - FDA APPROVED MATERIALS

Grade	1.0mm	1.5mm	2.0mm	2.5mm	3.0mm	4.0mm	5.0mm	6.0mm	8.0mm 2	10.0mm	12.0mm	15.0mm	20.0mm	25.0mm	30.0mm	40.0mm	50.0mm
14004	>	✓	✓		>	✓	✓	✓		✓							
14104	1	1	✓		/	✓	1	1		1							
14304	\	✓	✓		\	✓	✓	✓		✓							
14404	>	1			>		1	1									

OTHER GRADES - FDA APPROVED MATERIALS

Grade	1.0mm	1.5mm	2.0mm	2.5mm	3.0mm	4.0mm	5.0mm	6.0mm	8.0mm	10.0mm	12.0mm	15.0mm	20.0mm	25.0mm	30.0mm	40.0mm	50.0mm
136	✓	/	✓	>	✓	✓	~	~	~	✓	***************************************						
137	1	/	✓		1	1	✓	✓	1	1	\						
162	✓	>			✓		✓	✓									
163	1	>			✓		✓	1									
166		\			✓			✓									
14105					✓												

Additional Product Information					
				<u>Tolerance</u>	
Stock Standard Roll Sizes:-	<u>Length</u>	<u>Width</u>	<u>Length</u>	<u>Width</u>	Thickness Hardness
1.0mm to 2.0mm-	20m	Various	±5%	±3%	$\pm 20\% \pm 5^{\circ}$
2.5mm to 6.0mm-	10m	Various	±5%	±3%	± 15% ± 5°
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